Analysis of Flight Data Using Clustering Techniques for Detecting Abnormal Operations

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The airline industry is moving toward proactive risk management, which aims to identify and mitigate risks before accidents occur. However, existing methods for such efforts are limited. They rely on predefined criteria to identify risks, leaving emergent issues undetected. This paper presents a new method – ClusterAD-Flight – which can support domain experts in detecting anomalies and associated risks from routine airline operations. The new method, enabled by data from the flight data recorder, applies clustering techniques to detect abnormal flights of unique data patterns. Compared with existing methods, the new method no longer requires predefined criteria or domain knowledge. Tests were conducted using two sets of operational data consisted of 365 B777 flights and 25519 A320 flights. The performance of ClusterAD-Flight was compared with those of Multiple Kernel Anomaly Detection (MKAD), another data-driven anomaly detection algorithm in recent years, and with Exceedance Detection (ED), the current method employed by the airline industry. Results showed that both ClusterAD-Flight and MKAD were able to identify operationally significant anomalies, surpassing the capability of ED. ClusterAD-Flight performed better with continuous parameters, while MKAD was more sensitive towards discrete parameters.

Nomenclature

$\boldsymbol{v}$ = high-dimensional vector to represent a flight
x^i_j = value of the ith flight parameter at sample time j

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m	=	number of flight parameters
n	=	number of samples for every flight parameter
λ_i	=	variance explained by principal component i
N	=	total number of principal components
K	=	number of principal components kept after dimension reduction
ε	=	maximum distance between two points for them to be considered as in the same cluster
$MinPts$	=	minimum number of points required to form a cluster

I.   Introduction

IN history, improvements in airline safety were made from hard lessons. Accidents triggered the development and implementation of mitigation strategies [1]. After in-depth analysis of accidents, root causes were identified; corrective actions were proposed to prevent similar events from occurring. Recently, the airline industry is moving towards a proactive approach to safety: this approach identifies risks and informs actions before accidents occur. The digital Flight Data Recorder (FDR) data are routinely analyzed by many airlines with the purpose of identifying risks [2]. However, current data analysis methods can only reveal a fraction of the information imbedded in the FDR dataset.

FDR data consist of tens to thousands of flight parameters recorded throughout a flight. These parameters include altitude, airspeed, accelerations, thrust, engine pressures, engine temperatures, control surfaces, autopilot modes etc. The Flight Operations Quality Assurance (FOQA) program, also called Flight Data Monitoring (FDM) in Europe, aims to use FDR data to improve safety in airline operations [2]. In current FOQA programs, the analysis of flight data is conducted using special purpose software based on the approach called "Exceedance Detection" [2], in which selected flight parameters are compared with predefined thresholds. Exceedance events are detected when a parameter exceeds such thresholds. The Exceedance Detection method performs well on known safety issues, but it is incapable of identifying unknown issues.

Relevant literature exist in two groups, each has its limitations and cannot be readily employed in airline operations. The first group focuses on anomaly detection methods for aviation systems. The Morning Report software package was one of the earliest efforts made to detect anomalies from routine FDR data [3]. The software models the time series data of selected flight parameters using a quadratic equation. Each flight is mapped into a point that is described by the coefficients of the quadratic equations

in the feature space. An "atypical score" for each flight is calculated using the distance between the point and the mean of the distribution in the feature space. This method is innovative yet relatively simple (quadratic equations to model time series). Later studies apply data mining techniques to detect data anomalies in aerospace systems [4–9]. Some adopts the supervised learning methods [7] such as the Inductive Monitoring System (IMS) software which summarizes the data distributions of typical system behaviors from a pre-sanitized training dataset, which is then compared with real-time operational data to detect abnormal behaviors. However, the IMS is limited in accounting for the temporal patterns and it cannot function without a training dataset labeling the norms. Others adopt the unsupervised approach. The Sequence Miner algorithm focuses on discrete flight parameters to monitor pilot operations, such as cockpit switch flips [4, 5]. The algorithm can discover abnormal sequences in the switch operations based on the Longest Common Subsequence (LCS) measures. Srivastava develops a statistical framework to incorporate both discrete and continuous flight parameters in FDR data [6]. Built on this framework, Das et al. develop the Multiple Kernel Anomaly Detection (MKAD) which applies one-class support vector machine (SVM) for anomaly detection [9]. MKAD assumes one type of data pattern for normal operations which is not always valid in real operations since standards vary according to flight conditions. Moreover, how to characterize the temporal structure during various flight phases remains unresolved. Most recently, Matthews et al. summarize the knowledge discovery pipeline for aviation data using these algorithms discussed above [10].

The second group of literature consists of anomaly detection techniques emerged in multiple domains other than aviation. Most anomaly detection techniques can only solve problems of a domain-specific formulation [11, 12]. For example, specific techniques are developed for intrusion detection in computer systems [13–15], fault detection in mechanical units and structure [16, 17], and fraud detection related to credit card, mobile phone, insurance claim [18, 19], etc. Additionally, two groups of techniques are developed for time series data depending on how dissimilarities are measured: data-based and model-based, [20, 21]. The former measures the dissimilarity based on data observations. The dissimilarity is measured by a variety of distance functions such as Euclidean distance [22, 23], dynamic time warping distance [24], probability-based distance [25], correlation-based distance [26], attribute-based distance [27], etc. The latter utilizes the temporal structure to construct models. Time series are then compared with each other

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based on model parameters or residuals. The regression-based model is the earliest and also widely used [28–30], while the Markovian models are popular in analyzing sequential behaviors in time series that are not perfectly aligned [31–33].

This study aims to develop a new data-driven method to identify potentially emergent safety issues from routine airline operations. The objective is to detect abnormal flights using cluster analysis, without knowing standard of the norm. Compared with existing methods, the advantages of the new method lies in that it can: 1) detect unknown issues; 2) operate across a range of applications (e.g. another airline, aircraft type) free of initial configuration or toning; and 3) better recognize abnormal behaviors by allowing multiple types of standard operations. Once detected, abnormal flights will be handed over to domain experts to identify latent risks and inform operations before accidents occur.

II.   Cluster-based anomaly detection method

This paper presents a new method known as ClusterAD-Flight, which stands for Cluster-based Anomaly Detection to detect abnormal flights.

A. Concept of cluster-based anomaly detection
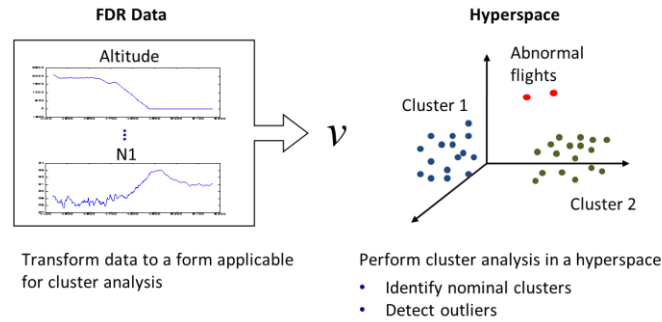
**Fig. 1   Concept of cluster-based anomaly detection**

ClusterAD-Flight is based on Cluster Analysis, a commonly used data mining technique to identify common patterns in a data set. We assume that a majority of flights exhibit common patterns under routine operations; a few outliers that deviate from those common patterns are of interest to airline safety management. The first step is to transform FDR data into high dimensional vectors, which capture the multivariate and temporal characteristics of each flight. In the second step, the dimensions of above vectors

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are then reduced to address issues related to data sparseness and multicollinearity. The third step is to apply cluster analysis on above vectors of reduced dimensions. Groups of proximate vectors are **clusters**, or the common patterns; standalone vectors **anomalies,** also **abnormal flights**. This paper applies ClusterAD-Flight in analyzing the flight phases of takeoff and final approach, which are critical to safety since 53% of fatal accidents and 47% of onboard fatalities happened during those two phases for the worldwide commercial jet fleet from 2002 to 2011 [34].

B. Process and techniques of ClusterAD-Flight

The ClusterAD-Flight method consists of three key steps, as illustrated in Fig. 2:

- Step 1: Data transformation: transforming time series into high-dimensional vectors

- Step 2: Dimension reduction: addressing problems of data sparseness and multicollinearity

- Step 3: Cluster analysis: identifying clusters and outliers in high-dimensional space
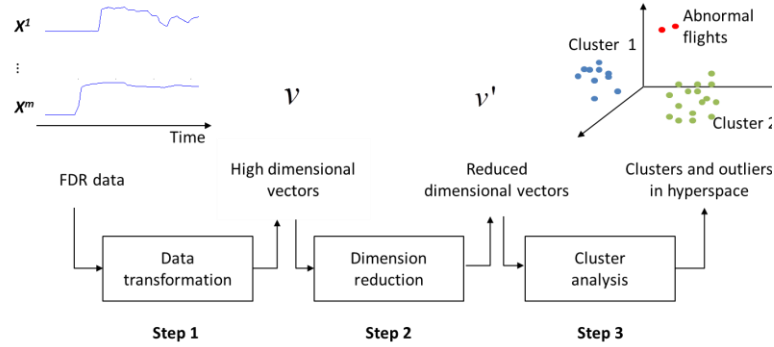
Fig. 2   Three key steps in ClusterAD-Flight

**Step 1: Data transformation**

Data pre-processing is performed before the first step to clean the raw FDR data, normalize the continuous flight parameters and binarize the discrete ones. Continuous parameters are normalized to have "zero mean and unit variance". The discrete parameters are transformed into Boolean features, so that they can be treated as a vector in the Euclidean space together with continuous parameters.

FDR data are then mapped into comparable vectors in a high dimensional space, anchored by a specific event in time. Data of different flights become comparable since each flight parameter is sampled at fixed

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temporal or distance-based intervals starting from the anchoring event. All sampled values are arranged to form a vector for each flight:

$$\boldsymbol{v} = [x_1^1, x_2^1, ..., x_n^1, ..., x_j^i, ..., x_n^m] \tag{1}$$

where x_j^i is the value of the ith flight parameter at sample time j. The total dimensionality of every vector is m (the number of flight parameters) $*$ n (the number of samples for every flight parameter). The Euclidean distance between the vectors measures the dissimilarity between flights – greater distance means less similarity.
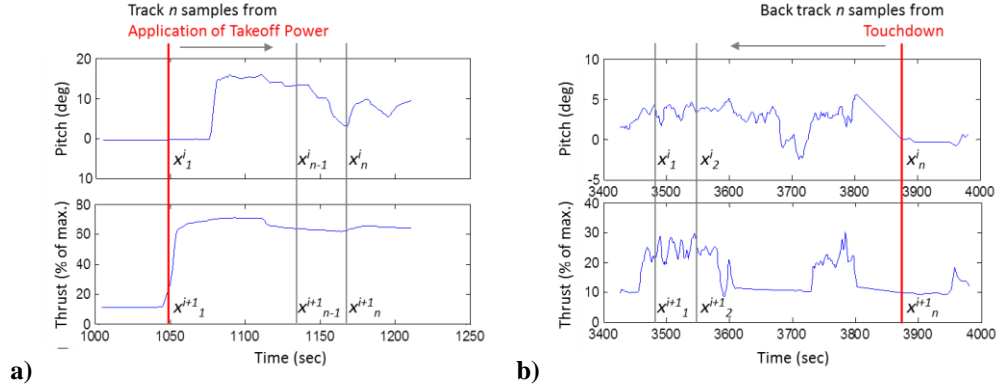
Fig. 3 Sampling time series: a) takeoff phase and b) approach phase

Fig. 3 shows how the takeoff and approach phases are anchored. During the takeoff phase, the anchor is the point in time when takeoff power is applied; each flight is sampled at a fixed temporal interval (e.g. 1 second) for all parameters. For the approach phase, the anchor is the point in distance of touchdown; each flight is sampled at a fixed interval in distance instead of in time. The reason is because procedures during approach phase are often distance-specific or height-specific, rather than time-specific.

Step 2: Dimension reduction

The vectors formed in the first step usually feature thousands of dimensions, which is a product of the number of flight parameters timed by the number of sampling points. For example, we will arrive at an analysis space with 10,000 dimensions if we measure 100 parameters over 100 time steps. However, flights are sparsely distributed across dimensions, making it difficult to identify data clusters. To consolidate the data, we use the Principal Component Analysis (PCA), a commonly used procedure to transform data into a new orthogonal coordinate system [35], to reduce the number of dimensions. The coordinates in the new

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system, referred to as components, are ranked by the amount of embedded information, e.g. the first component contains the largest variance, the second with the next largest variance, and so on. We keep the first a few components with the majority of the information, therefore reducing the number of dimensions. In this study, the first K components that capture 90% of the variance in the data are kept.

$$\frac{\sum_{i=1}^{K} \lambda_i}{\sum_{i=1}^{N} \lambda_i} > 90\% \tag{2}$$

where λ_i is the variance explained by principal component i. N is the total number of principal components, which equals the original number of dimensions. K is the number of principal components kept. The magnitude of dimensional reduction varies by dataset but can be significant. In this research, we reduced the vector dimensions from 6188 to 77 for the takeoff phase and from 6279 to 95 for the approach phase in the initial testing of ClusterAD-Flight.

Another problem is the correlations between parameters in FDR datasets. As an example, a large number of flight parameters are linearly correlated with each other in the dataset used in the initial testing of ClusterAD-Flight as shown in Fig. 4 Part a). Performing PCA solves this problem since it converts possibly correlated variables into linearly uncorrelated variables. However, for oversized datasets the use of PCA becomes impractical, leading to potential biases in anomaly detection. This is caused by the PCA embedded singular value decomposition (SVD) of the matrix, which is computationally expensive for large dataset [36–38].

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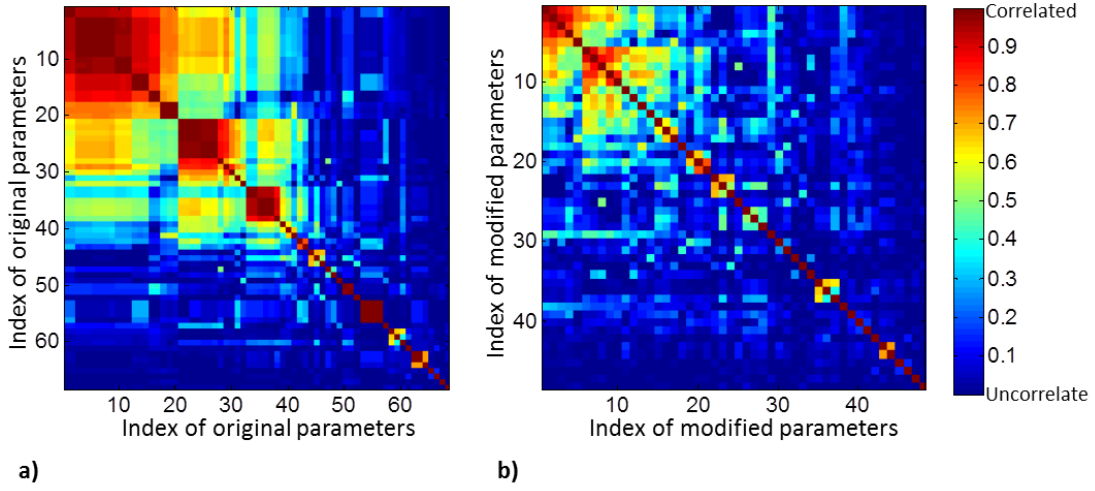
Fig. 4   Correlation matrix: a) before de-correlation b) after de-correlation

In the absence of PCA, we apply the following two-step procedure to weaken the effect of multicollinearity. The first is to identify sets of parameters that are closely correlated; the second is to compress correlated parameters of each set into two values at each sampling point, the average and the maximum difference among themselves. During data pre-processing, all continuous flight parameters are normalized to have 'zero mean and unit variance'. The average value captures the general trend, while the maximum difference examines abnormal patterns. We use Pearson correlation coefficients, a measure of linear dependence between two variables developed by Karl Pearson from a related idea introduced by Francis Galton in the 1880s [39–41], to identify sets of correlated parameters. Correlated parameters are modified into new variables, which have much weaker linear dependence among each other. Fig. 4 Part b) shows the linear correlations among modified parameters after de-correlation.

Step 3: Cluster analysis

We apply the Density-Based Spatial Clustering of Applications with Noise (DBSCAN) algorithm [42] to perform the cluster analysis because it can: 1) automatically determine the number of clusters; 2) handle data with outliers; and 3) identify multiple clusters and detect outliers. The DBSCAN algorithm identifies clusters based on a density criterion, where a cluster forms if at least *MinPts* points are within ε radius of a circle. One cluster grows by adding points in the neighborhood which also meet the same density criterion

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until no other point can be added further. New clusters form as long as it satisfies the density criterion. The algorithm labels points that do not belong to any cluster as outliers.
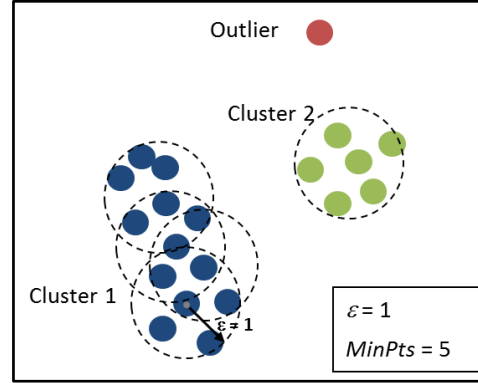
Fig. 5 Illustration of DBSCAN clustering process [42]

This algorithm needs only two parameters as input: *MinPts* and ε. *MinPts* is the minimum number of flights that constitute a nominal group, and ε affects the percentage of abnormal flights that can be detected. The value of *MinPts* and ε are selected based on sensitivity analysis. We run DBSCAN multiple times with fixed *MinPts* while allowing ε to vary from the minimum pairwise distance to the maximum in the data. We start with a number for *MinPts* between 3 and 15, results show that abnormal flights detected are insensitive to changes of *MinPts* in the above range. Yet if *MinPts* is set to be a relatively large number, some flights will be considered as abnormal while representing a type of normal operations. After *MinPts* is determined, the value of ε is set according to the acceptable percentage of abnormal flights to be detected.

III.   Experiment I: Initial test of ClusterAD-Flight on airline data

ClusterAD-Flight was tested on a FDR dataset provided by an international airline company, which contained 365 B777 flights. 69 flight parameters were available in the dataset including but not limited to engine parameters, aircraft position, speeds, accelerations, attitudes, control surface positions, winds, and environmental pressures and temperatures. Anomaly detection was conducted separately for the approach phase and the takeoff phase. Abnormal flights were detected using three sets of detection threshold: the top 1%, 3% and 5% outliers. Outlier flights were further analyzed to determine anomaly, and, if so, to characterize the abnormal behaviors. We also investigated the causes if more than one cluster were present.

A. Data pre-processing and algorithm settings

In the first step was to set the sampling rate at takeoff and approach phase, each at a fixed 91 samples. For the takeoff phase, observations were obtained at 1-second intervals from the pilot applying takeoff power up to 90 seconds afterwards; for the approach phase, the same number of observations was obtained from 6 nautical miles (nm) before touchdown. The second step was principal component analysis. By keeping the first K components that capture 90% of the variance in the data, the number of dimensions was reduced from 6188 (68 flight parameters * 91 samples) to 77 for the takeoff phase and from 6279 (69 flight parameters * 91 samples) to 95 for the approach phase.

Input parameters of clustering algorithm, *MinPts* and ε, were set based on sensitivity analysis described previously. Results indicated the selection was insensitive to *MinPts* (between 3 and 15) but that fewer flights are identified as outliers when ε increases, as shown in Fig. 6. Therefore *MinPts* was set at a value of 5 and the value of ε was set to find the top 1%, 3% and 5% outliers.
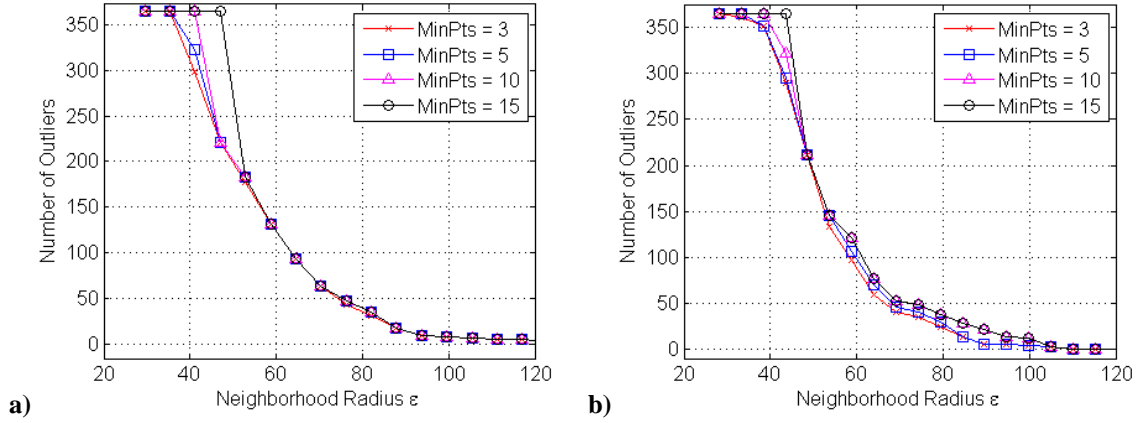

Fig. 6 Sensitivity to ε and MinPts: a) approach phase, b) takeoff phase

B. Results

1. Abnormal flights detected during approach phase

For the approach phase, three abnormal flights were detected under a 1% detection threshold, 10 under 3% and 16 under 5%. Two abnormal flights are plotted against normal ones as an example in the following graphs (Fig. 7), in which red lines show parameter values of abnormal flights; blue bands depict the value range of the "common patterns", where dark blue bands indicate the 25th to the 75th percentile of all flights;

and light blue bands encompass the 5th to the 95th percentile. The dark blue region covers 50% of the data, while the light blue region captures 90% of the data.
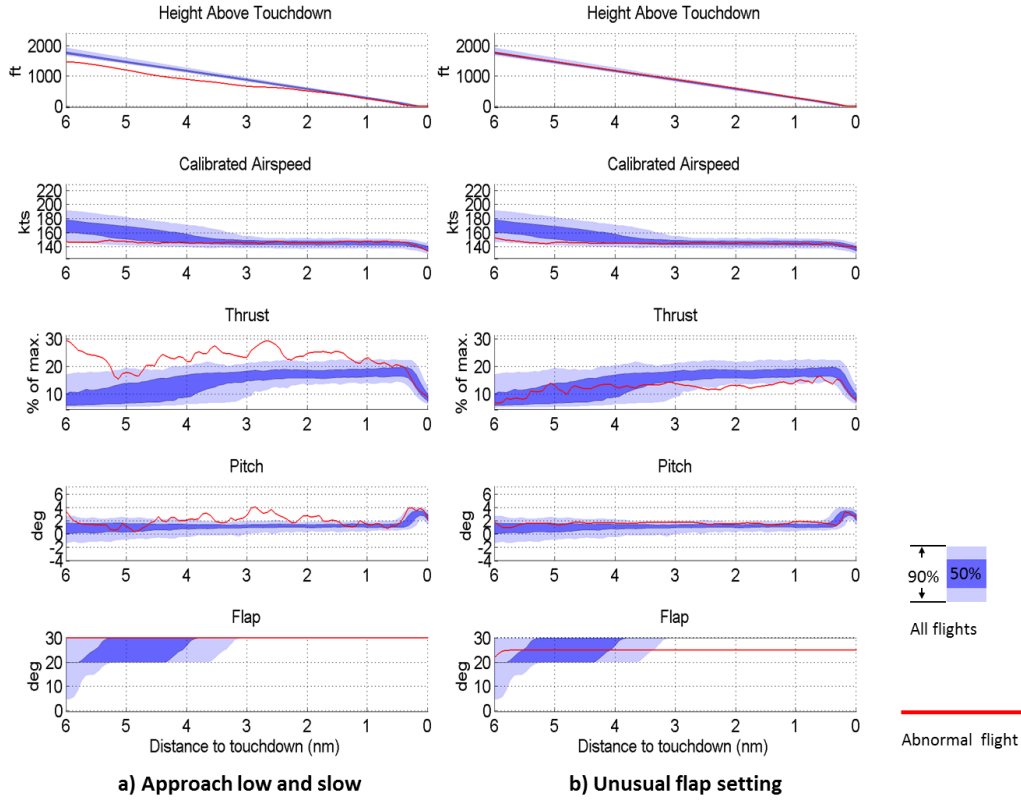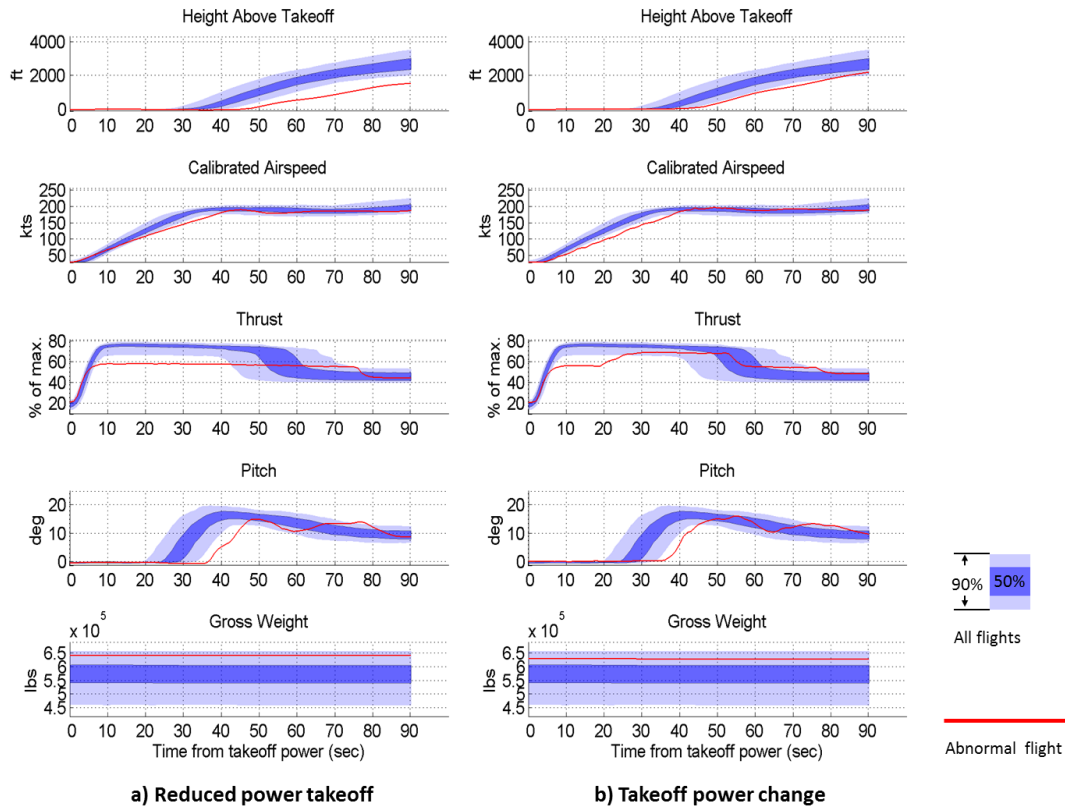

Fig. 7   Two abnormal flights detected during approach phase

Fig. 7 Part a) shows an abnormal flight of low and slow approach. Its vertical profile remained below the common glide slope until 2 nm before touchdown; the calibrated airspeed was lower than most other flights until 3 nm before touchdown; the flap was set to the landing configuration from at least 6 nm before touchdown, earlier than normal; the pilot used a much higher thrust than others until touchdown and a higher than normal pitch attitude to catch up with the glide slope between 3 nm and 2 nm before touchdown.

Fig. 7 Part b) shows a second example of unusual flap setting. The pilot kept flap setting at 25 from 6 nm before touchdown until landing, while most others used Flap 30 for the landing configuration. The flight used less thrust for the final part of the approach, while major indicators of the approach performance, the altitude, the airspeed and the pitch, were within the 90% normal range.

2. Abnormal flights detected from takeoff phase

Four abnormal flights were detected using the 1% detection threshold, 9 under 3%, and 22 under 5% in the takeoff phase. Two abnormal flights are illustrated as examples. Fig. 8 Part a) shows an abnormal flight with a lower takeoff power despite that it was heavily loaded. The aircraft accelerated slowly and the rotation happened late, as it took much longer to reach the required airspeed. After the initial rotation, the pitch reached 15 degree again at 80 seconds after applying takeoff, which was similar to the angle during the initial rotation. Fig. 8 Part b) shows another example which behaved similarly to the flight in Fig. 8 Part a) for the first 20 seconds. Its power setting was changed back to normal level before the initial rotation, yet its climb rate and acceleration were still lower than most other flights.

a) Reduced power takeoff   **b) Takeoff power change**

Fig. 8 Two abnormal flights detected during takeoff phase

3. Summary of abnormal flights detected

The same type of analysis was performed for all top 5% abnormal flights detected during takeoff and approach. All identified flights exhibited some identifiable degree of anomaly. Not all abnormal flights implied safety concerns; some benign cases including takeoff in strong wind or early tern after takeoff. Table 1 summarizes abnormal behaviors in the approach phase, mostly high-energy approaches and low-energy approaches. Some flights featured abnormally high pitch, unusual flap settings, and lining up with localizer relatively late. Weather-related anomalies were also found including strong crosswind and high atmospheric temperature. Table 2 summarized abnormal behaviors in takeoff phase. Typical abnormal behaviors were high or low power takeoffs associated with other notable factors such as excessive power reduction after takeoff, double rotation, and high pitch attitude during takeoff.

Table 1 Abnormal behaviors in approach phase

Observed abnormal behaviors	# of flights
High energy approaches	
Fast	3
Fast and unstable airspeed	1
High and lined up late	1
Initially fast, then normal	1
Initially fast, then slow	1
Low energy approaches	
Low and slow	1
Low and high power	1
Low and unusual yaw trim	1
Weather related	
High temperature	1
Strong crosswind	1
Other unusual	
Unusual flap setting	2
Abnormal high pitch	1
Line up late	1

Table 2 Abnormal behaviors in takeoff phase

Observed abnormal behaviors	# of flights
High power takeoffs	
Early rotation, fast climb out	3
Early rotation, early turn	2
Early rotation, crosswind	1
High pitch rotation, climb out high	2
Low power takeoffs	
Reduced power, slow climb out	6
Reduced power, low & slow climb out, extended period of high pitch	1
Reduced power	1
Power setting related	
Excessive power reduction after takeoff	1
Start with reduced takeoff power then switch to normal takeoff power, low & slow climb out	1
Extended period of takeoff power	1
Weather related	
Rise of spoiler, strong wind	1
Other unusual	
Double rotation	1
Early turn after takeoff	1

4. Clusters with nominal data patterns

This initial testing also demonstrated that ClusterAD-Flight was able to recognize different nominal patterns in the data. Fig. 9 shows three nominal patterns, or clusters, identified during the takeoff phase. Most takeoffs shared a common data pattern (Cluster 1) and two small groups of takeoffs involved other

patterns (Cluster 2 and Cluster 3). We found that all Cluster 2 flights were departing from O.R. Tambo International Airport (ICAO: FAJS), a high altitude (5558 feet Mean Sea Level) airport near the city of Johannesburg, South Africa. Cluster 3 flights were reduced power or de-rated takeoffs, a standard and safe procedure taken under certain circumstances to reduce operating and maintenance costs.
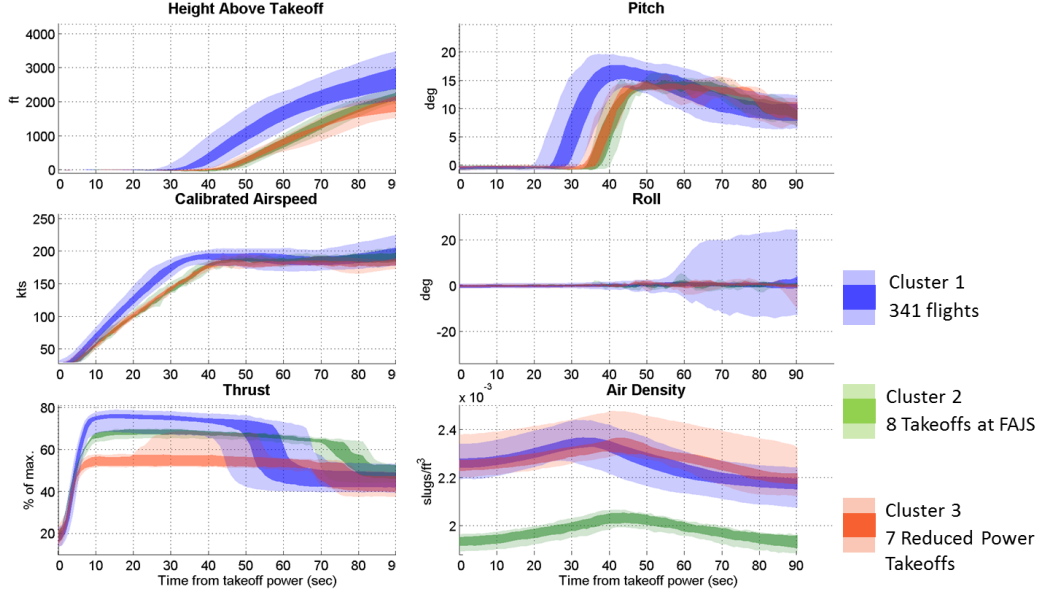
Fig. 9   Multiple nominal patterns in takeoff phase

IV.   Experiment II: Comparison of ClusterAD-Flight, MKAD and Exceedance Detection

The evaluation was conducted through a comparative study among three methods: ClusterAD-Flight, Multiple Kernel Anomaly Detection (MKAD) and Exceedance Detection (ED). In the absence of standard FDR datasets with pre-defined normal flights and abnormal flights, the comparative study provided relative degrees of confidence on the performance of ClusterAD-flight. MKAD is another anomaly detection algorithm based on data mining techniques that was recently developed [9]. Exceedance Detection is used as a baseline for the evaluation. It is widely used in airline FOQA programs and it detects exceedance events at three levels of severity: Level 3 (severe exceedance), Level 2 (moderate exceedance), and Level 1 (mild exceedance).

A. Dataset

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We used a FDR dataset from a commercial passenger airline's normal operations consisted of 25519 A320 flights landing at a standard European airport. The analysis focused on the approach phase (from 6nm before touchdown to touchdown). Each flight consisted of 367 discrete and continuous parameters sampled at 1 Hz with the average flight length between 2 and 3 hours. A subset of the flight parameters were selected based on domain expert's feedback in order to focus on detecting abnormalities in crew operations.

B. Results

1. Total number of abnormal flights detected by each method

Table 3 summarized the number of abnormal flights detected by ClusterAD-Flight, MKAD and Exceedance Detection at various "detection threshold". The "detection threshold" determines the percentage of abnormal flights in ClusterAD-Flight and MKAD. Similarly, the "severity level" regulates the number of flights with exceedance events in ED. Less than 3% flights were found with Level 3 exceedance events, while most flights (18888 out of 25519) were detected with Level 1 exceedance events.

Table 3 Number of abnormal flights detected at different detection threshold / severity level by each method

	Detection threshold			
	1%	3%	5%	10%
ClusterAD-Flight	277	753	1274	2539
MKAD	203	704	1206	2483
	Severity level			
	Level 3	Level 2	Level 1	
Exceedance Detection	729	3581	18888	

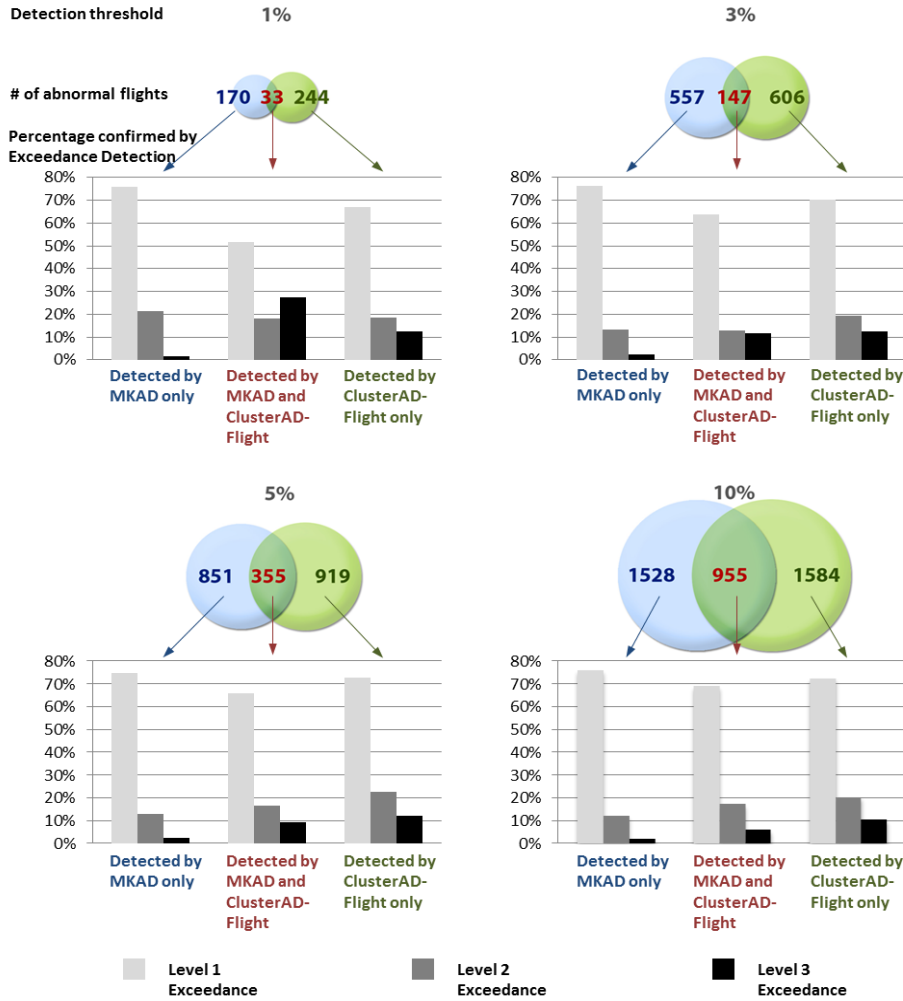### 2. Comparison of ClusterAD-Flight and MKAD using Exceedance Detection as the baseline

In order to compare the performance in detecting known anomalies, ClusterAD-Flight and MKAD were compared against ED which can only detect pre-defined safety issues. Abnormal flights detected by ClusterAD-Flight or MKAD were categorized into three groups: 1) flights detected by MKAD only; 2) flights detected by both MKAD and ClusterAD-Flight; and 3) flights detected by ClusterAD-Flight only. These three groups were compared based on the percentages of flights with exceedance events, as shown in Fig. 10. A higher percentage of flights with exceedance events would indicate a higher degree of alignment with ED.

The results showed that ClusterAD-Flight was more sensitive to detect flights with moderate to severe exceedance events than MKAD. It was more likely to find the same results as ED does. The percentages of flights with Level 2 and Level 3 exceedance events were consistently higher in Group 3 (flights detected by ClusterAD-Flight only) than in Group 1 (flights detected by MKAD only) at all detection thresholds.

The results also showed that using a combination of ClusterAD-Flight and MKAD at a tight detection threshold was most likely to detect severe exceedance events than using either method alone. At the detection threshold of 1%, the percentage of flights with Level 3 exceedance events in Group 2 (flights commonly detected by both ClusterAD-Flight and MKAD) was 27%, significantly higher than the percentage of any other group at other detection threshold.

It is worth noting that these comparisons were made using ED as the baseline, which only show how sensitive ClusterAD-Flight and MKAD were towards known safety issues that were captured in ED. The capability of ClusterAD-Flight and MKAD to detect unknown issues could not be compared directly in this comparative study.

Fig. 10 Comparing the performance of ClusterAD-Flight and MKAD in detecting Exceedance Events

3. *Domain expert review to compare the operational significance of flights detected by ClusterAD-Flight and MKAD*

We conducted a detailed review of flights detected by ClusterAD-Flight or MKAD with two domain experts. The first expert is a retired airline pilot of a major U.S. carrier with over 35 years of flight experience; the second domain expert has over 30 years of research and operational experience in human factors, aviation and pilot performance. The objective was to better understand the capability of these two methods in detecting operational anomalies, especially the ones that could not be captured by ED. Domain experts were asked to identify whether abnormal behaviors exist based on their operational experience;

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they were not informed whether the flight was detected by which anomaly detection method. During the review, information of flights detected was shown in graphs of a same format described earlier. Limited by available resources, only a small portion of flights detected were selected to be reviewed. The selections were made based on the following criteria: Group 1 - 57 flights detected by ClusterAD-Flight at all detection thresholds, but not detected by MKAD at any detection threshold; Group 2 - 88 flights detected by MKAD at all detection thresholds, but not detected by ClusterAD-Flight at any detection threshold; and Group 3 – 33 flights detected by both ClusterAD-Flight and MKAD at all detection thresholds. An abnormal flight is presented from each group as an example to illustrate the review process.

Example 1: High airspeed approach - detected by ClusterAD-Flight only

Fig. 11 shows a flight of excessive high airspeed ILS approach, which might result in a rushed and unstable approach. The rushed and unstable approach has been identified as one of the contributory factors in Controlled Flight Into Terrain (CFIT) and other approach-and-landing accidents, since it leaves insufficient time for the flight crew to plan, prepare, and execute a safe approach.

This flight was detected by ClusterAD-Flight under all detection thresholds, yet not detected by MKAD under any detection threshold. The airspeed profile was much higher than the normal and the target airspeed until 1.6 nm before touchdown; the engine was set to idle until 3 nm before touchdown. A number of flight parameters were changed abruptly around 3.5 nm before touchdown, e.g. the pitch, the target airspeed, the stabilizer position, the vertical speed, etc. It was unclear what caused these changes, but we were confident that these were "unusual" operations.

ED also detected the same flight as "Speed High in Approach (at 1000 feet)" (Level 3), "Speed High in Approach (at 500 feet)" (Level 3), "Flaps Late Setting at Landing" (Level 2), "Deviation below Glideslope (1000 – 300 feet)" (Level 2), and five Level 1 events.
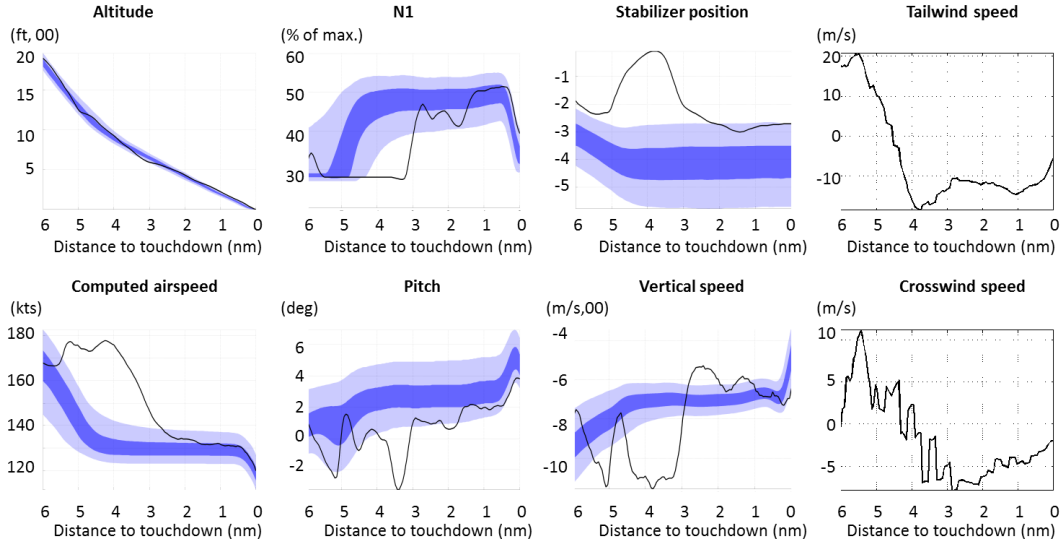
Fig. 11 Abnormal flight detected by ClusterAD-Flight: high airspeed approach

Example 2: Unusual auto landing configuration – detected by MKAD only

This abnormal flight used the auto-landing system yet was apparently not following the standard procedure. The aircraft started the approach using a single autopilot and kept it engaged for the entire approach and landing. The standard procedure specifies two if auto-land is required, so that if one autopilot fails, the other autopilot can still complete the landing, or start with only one autopilot and disengage it when the runway is in sight or at least by the minimum charted descent altitude if auto-land is not required. From an operational perspective, this abnormal flight indicated a high level of risks if the pilot was relying on the single autopilot, the auto-landing capability could be lost at an extremely inopportune time.

This flight was detected by MKAD directly at the cause of the problem: the unusual settings of autopilots. ED identified this flight with exceedance events "Speed Low at Touch down" (Level 2) and "Flaps Questionable Setting at Landing" (Level 3). Interestingly, ED only detected the low speed and the ill-configured flaps, not the direct cause.

Example 3: High-energy approach – detected by both ClusterAD-Flight and MKAD

This abnormal flight had an unusually high air speed during approach. Domain expert suggested that this flight might have an energy state awareness problem. The speed profile and power profile of this flight

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could be precursors to runway excursion for shorter runways. A domain expert stated that "Ideally, in these cases it should be a go-around (aborted landing)." The landing operation was performed in a cloudy weather condition with average visibility of 8.2 miles and with almost no wind. The aircraft intercepted the glide slope (see altitude plot in Fig. 12) from below. Before the interception, it was slower than other flights and the pitch was high. Then the pilot decreased the pitch at 4nm before touchdown, which resulted in a high and unstable airspeed. At 500 feet the pilot pulled the nose up slightly early and reduced power to ensure rapid deceleration. The effect of that can be clearly seen in the normal acceleration and vertical speed profiles.

This flight was detected by ClusterAD-Flight and MKAD under all three detection thresholds. Yet inspectors would easily miss this anomaly using ED., which reported only Level 1 exceedance events: "Speed High in Approach (at 50 feet)", "Pitch High at Touchdown", "Path Low in Approach (at 1200 feet)", "Long Flare Time" and "Approach fast 500 RAD". Level 1 events are commonly ignored from further inspection because it was reported in 18888 out of 25519 flights (74%) in this dataset.
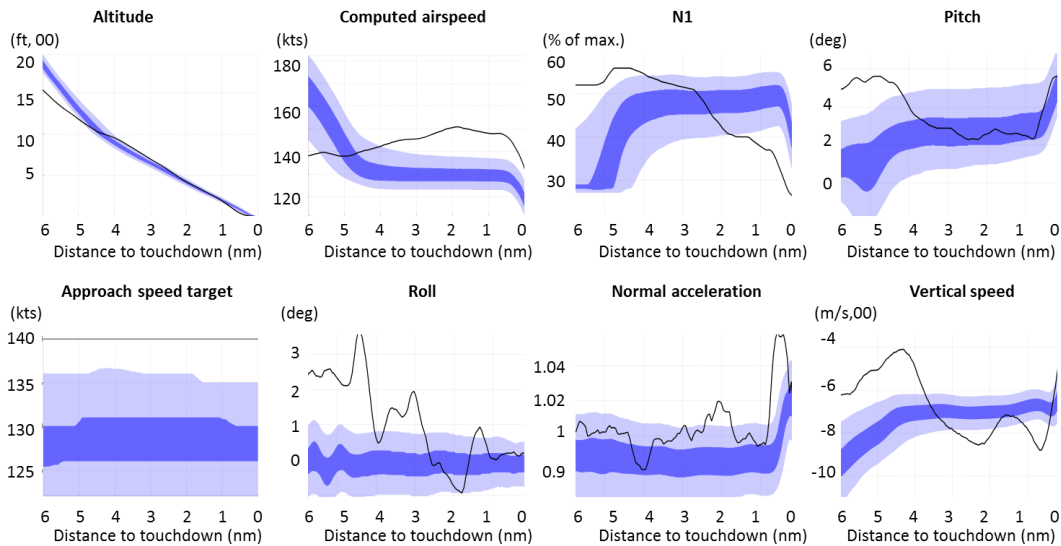
Fig. 12 Abnormal flight detected by ClusterAD-Flight and MKAD: high energy approach

Summary of flight review

Review results showed that both ClusterAD-Flight and MKAD were capable of detecting abnormal flights with operational significance. Each had its strengths: ClusterAD-Flight worked better with

continuous flight parameters, as shown in Example 1; while MKAD was more sensitive to the atypical sequence of discrete flight parameters, as shown in Example 2. Both could detect flights that could not be flagged by the traditional method, Exceedance Detection, such as the flight detected in Example 3. All flights selected for review were identified with abnormal behaviors confirmed by domain experts. Some indicated a higher level of risks suggested by domain experts; some were benign low-occurrence events.

V. Conclusions

Airlines currently collect Flight Data Recorder (FDR) data from aircraft on a regular basis, but it is challenging to analyze and extract useful conclusions from such a large amount of data. This paper presents a new method to analyze such data and extract information to support proactive safety management. The anomaly detection method, referred as ClusterAD-Flight, can automatically detect abnormal flights from routine airline flights using cluster analysis. These flights could then be referred to domain experts for operational significance and latent risks.

ClusterAD-Flight was tested on flight data provided by airlines. The first test was performed on a dataset of 365 B777 flights. Results showed that the proposed method was able to detect abnormal flights without previous knowledge of anomalies. The second test was performed on a dataset of 25519 A320 flights. In this test, ClusterAD-Flight was compared with Multiple Kernel Anomaly Detection (MKAD), another emerging anomaly detection method, and with Exceedance Detection (ED), the method in use by the airline industry. Results showed that both ClusterAD-Flight and MKAD were able to help domain experts identify abnormal behaviors from a large amount of routine airline flights, some of which might indicate high levels of risks. The results also suggested different strengths of ClusterAD-Flight and MKAD. ClusterAD-Flight was more sensitive in detecting abnormal patterns of continuous parameters and known safety issues that are currently included in ED; MKAD was more sensitive towards flights with atypical sequences of discrete parameters. Looking forward, a hybrid method that combines the strengths of ClusterAD-Flight and MKAD could be a better way to capture a vast array of operationally abnormal flights while reducing the number of benign cases.

A future enhancement to this work is to specify the algorithm settings to generate the most desirable outcome in practice. Like many other anomaly detection methods including MKAD and ED, ClusterAD-

Flight requires a detection threshold (top x% of flights to be detected) to be set ahead of time. An overly-tight detection threshold will miss true anomalies and emerging risks. However, an overly-relaxed detection threshold will trigger false alarms. Rather than setting a "perfect" detection threshold, a potential direction for future work is to develop reinforcement learning capabilities, where initial domain expert reviews can inform recurrent reviews with established baselines. In this way, abnormal flights of identical symptoms can be categorized automatically without repeated expert review. Thus, one can afford to use a relative relaxed detection threshold to minimize true anomalies being missed.

Another direction is to extend the proposed method to other flight phases. Currently, ClusterAD-Flight is limited to takeoff and approach phase. Given the diversity of temporal patterns in other flight phases, new techniques are needed to make the time series of different flights comparable.

Acknowledgments

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